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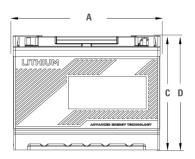
Innovative Battery Solutions



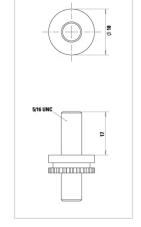
#### LITHIUM BLUE Battery

Discover®LITHIUM BLUE LiFePO<sub>4</sub> Premium Series batteries offer BMS controlled safety, long life,

lightning fast charging performance and real-time Bluetooth access to battery State of Charge, voltage, current, temperature status. LITHIUM BLUE batteries reflect Discover's Design for Excellence philosophy, incorporating suitcase style carrying handles, terminal protection and field serviceable fuses. LITHIUM BLUE batteries are safe, easily to install and parallel for more capacity.







TERMINAL



Industry Reference	BCI: GC12 I	BCI: GC12 DIN: Tall H7		
Length A (in/mm)	12.2	312		
Width B (in/mm)	7.0	177		
Height C (in/mm)	10.9	276		
Total Height D (in/mm)	10.9	276		
Weight (lbs/kgs)	44.1	20.0		
Terminal*	ST	ST 5/16		
Cell(s)	Prismat	Prismatic 8S1P		
Case Material	UL94-VO	UL94-VO PBT/PC		
IP Rating	6	67		
Electrolyte	LiFe	LiFeP04		

<sup>\*</sup>TERMINALTORQUE: 8 to 10 Nm (5.9 to 7.4 ft-lb). DO NOT EXCEED 10 Nm (7.4 ft-

#### **ELECTRICAL SPECIFICATIONS**

Open Circuit Voltage (V)	25.6	
Charge Voltage (Bulk Vdc)	27.6 - 28.4	
Max Absorption Voltage (U1 Vdc)	27.6	
Float Voltage (U2 Vdc)	27.2	
BMS Max. Voltage protection (Vdc)	29.2 (Approximately)	
Suggested Low Voltage Cutoff (Vdc) *	24	
BMS Min. Voltage protection (Vdc)	20.0 (Approximately)	
Max. Continuous Charge	100	
Current (I Max. Adc)		
Min. Finishing Charge	2%-3% C1 / Min. 200ma	
Current (I Min. Adc)		
Max Continuous	100	
Discharge Current (Adc)		
Max. Peak Current (Adc)	250 A RMS (2 sec)	
Self Discharge (25°C / 77°F)	< 3% per month	
Charge Temperature	Min: 0°C (32°F)   Max: 55°C (131°F)	
Discharge Temperature	Min: -20°C (-4°F)   Max: 60°C (140°F)	
Storage Temperature	Min: -10°C (14°F)   Max: 30°C (86°F)	

Electrical Specifications at 25°C.

**CAUTION:** Extra considerations must be given to depths of discharge, operating voltages and currents when designing systems for use at maximum operating temperatures.

CAUTION: Do not exceed maximum voltage at the battery terminals (Bulk Vdc) \*NOTE: 98% of battery capacity is delivered above 3Vpc (12V, 24V, 36V and 48V models)

#### PERFORMANCE SPECIFICATIONS

Nominal Energy (kWh)	2.56
Useable DoD	100%
Rated Wh Capacity (1C)	2560
Rated Ah Capacity (1C)	100

Minutes of Discharge				
@25A	@56A	@75A	@85A	@100A
240	107	80	70	60

#### FEATURES

#### BLUETOOTH APP

- State of Charge
- Voltage / Current
- Temperature °F/°C

# HIGH-CURRENT BMS • Field replaceable fuse protection

## BENEFITS

#### ENHANCED RUNTIME

- Double the high-current runtime of lead-acid battery
- Up to 100% usable capacity
- Up to 100% Depth of Discharge

#### EXTENDED SERVICE LIFE

- 10x the life of lead-acid battery (BCI-06)
- Unlimited Partial State of Charge cycles
- Energy throughput warranty

#### FAST CHARGING

- Up to 5x faster than new lead-acid batteries
- Up to 10x faster than aged lead-acid batteries
- 2x faster than C/2 rated lithium batteries
- Opportunity charge at 1C rate anytime, regardless of SoC

#### SURGE POWER

- Surge power for inverter chargers
- Up to 3C peak power discharge rate
- Up to 1C continuous discharge rate

#### HIGH-EFFICIENCY

- Up to 50% more energy efficient than a lead-acid battery
- Up to 98% round-trip efficiency

#### PARALLEL POWER

- Easy to parallel more capacity
- Linear scaling of charge, discharge and peak capacity

#### QUICK INSTALL

- Fast installation. No special tools
- Drop-in lead-acid replacement

#### RELIABLE AND SAFE

- LiFePO<sub>4</sub> is safe
- Maintenance-free
- UL94 V0 flame retardant case and cover
- IP 67 rated

#### CERTIFIED QUALITY

Discover® manufacturing facilities are fully certified to ISO 9001/14001 and OSHA 18001 standards.

# CERTIFICATION STANDARDS

• UN 38.3

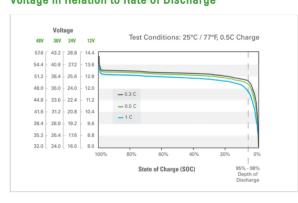
#### SHIPPING CLASSIFICATION

• UN 3480, Class 9 (Lithium batteries)

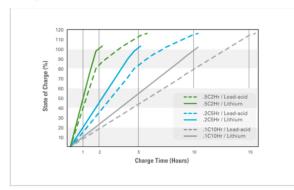
#### Fast Charging at .5C (2HR) to 1C (1HR)

# Bulk Vdc I Max CURRENT Absorption & Balancing Rising Vottage = Rising Pressure inside the battery Rising Pressure inside pitternal Resistance and Fleat Rising Internal Resistance = falling Current Terminate at 2% - 3% of battery rated capacity At .5C = 120 minutes plus 10% total charge time No time limit in balancing if desirable Set Float Maximum Time to 8 Hours For Balancing, 200 milliamps of Current are required.

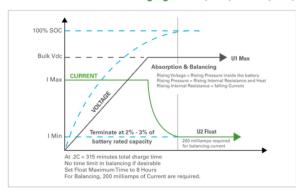
# Voltage in Relation to Rate of Discharge



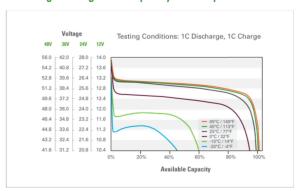
## Charge Performance (Lithium vs. Lead)



## Standard to Low Rate Charging at .2C (5HR) to .5C (2HR)



# Discharge Voltage and Capacity vs. Temperature



# Discharge Performance (Lithium vs. Lead)



#### **NOTES**

CAUTION: Direct connection to DC motors without proper safety protection, motor controllers, and external motor voltage clamping systems (such as high power anti-parallel diodes or braking resistor systems) may result in damage to the internal pack protection system which may result in unsafe situations. Please consult Discover technical support before directly connecting any motorloads.

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